

Finishing Shoe Upper



CLIENT **TFL**
 ARTICLE **N°1 SHOOTING**
 MATERIAL **COW SIDE C.G.**
 COLOUR **TPX 18-0513**

RECIPE NO.
 BASED ON WE RECIPE NO.
 DATE
 TECHNICIAN

BU 5980
MARCH 2023
Borgia Roberto

Product	1	2	3	4	5	6	Procedure
PRIMAL®FGR	300						BUFFING PAPER 2X 320 - 400
Euderm®Driver DE 2	50						
RODA®Oil 1449	50						1) 1X ROLLER 30A - 18 gr.sqft
Euderm®X- Grade MP-2		850					REST OVER NIGHT - VACUUM 50°C - 3'
Baygen®Compact LV-2		100					BUFFING PAPER 400 - STAKING
RODA®Bind 1430		50					
RODA®Link PAX		10					1) 1X ROLLER 30A - 10 gr.sqft
RODA®Lite 07 MIX		10	200				REST OVER NIGHT - VACUUM 50°C - 3'
RODA®BASE WH 0303/N			400				BUFFING PAPER 500
WATER	750	x					
Baygen®Compact DD			600				2) 1X ROLLER 21G - 10gr.sqft
Aquaderm®Fluid H			5				SANDBLAST 120°C - 4 bar
Aquaderm®XL 50			25				BUFFING PAPER 800
RODA®Lac 1028				100	100		
SELLA®Derm M2 MIX				x	x		3) 2X ROLLER 25G - without crosslinker
Methoxypropanol					150		IRON 90°C - 40atm
Butyl acetate					150		+ 2X ROLLER 25G - with crosslinker
							4) 1X DESIGN ROLLER
Viscosity Din Cup 4mm		50 sec	35 sec				5) 1X SPRAY EFFECT COLOR
Total	1150	1020	1230	100	400	0	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.